

FILE COPY

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MONTAGE AVIC MANDRIN D'EQUILIBRAGE N° 800 - 22 - 923-02

MONTAGE AVEC MANDRIN
D'EQUILIBRAGE

N° 800.22.923.01

800.22.923.02

- COUPE : CC -

- COUPE; B.B. -

- COUPE, AA -

ARRIEL 1A.1B

MONTAGE DE L'ENSEMBLE
TOURNANT COMPLÉT

This technical drawing illustrates the assembly of a rotating unit for a centrifugal compressor. The diagram is a cross-section showing the internal components and their arrangement. Key features include:

- Labels:** The diagram includes numerous labels such as "TRANSLATION" with arrows, "RONDELLE 2^e ECOULE BERGE", and several callout labels like "ASSEMBLAGE DE L'ENSEMBLE MURNANT COMPLET" and "ASSEMBLAGE DE L'ENSEMBLE TOURNANT SANS COMPRESSEUR CENTRIFUGE".
- Components:** The assembly consists of a central vertical shaft supported by bearings, with various mechanical parts like gears, couplings, and seals attached. A large curved housing or diffuser is shown at the bottom.
- Dimensions:** Several dimensions are indicated, such as "A" and "B" for clearances, and "C" for widths or thicknesses of certain parts.
- Material Indications:** Some parts are marked with hatching or cross-hatching, likely indicating different materials or heat treatments.

MONTAGE DE L'ENSEMBLE TOURNANT SANS COMPRESSEUR CENTRIFUGE

EC-HE-LL	MACHINE APRÈS 4.9.75 - 4.9.2.452	DESIGNATION PIECE	N° PIÈCE
1/1			
S. C. T. R.	DATE 06-03-77	REVISÉ PAR	
SUPPORT POUR ENSEMBLE TOURNANT MONTE OUTILLAGE		DETALS	
TURBOMECA 64 BORDES - FRANCE			
1,75		PIÈCE	1
881 - 2 - 018 - 000		PIÈCE	1

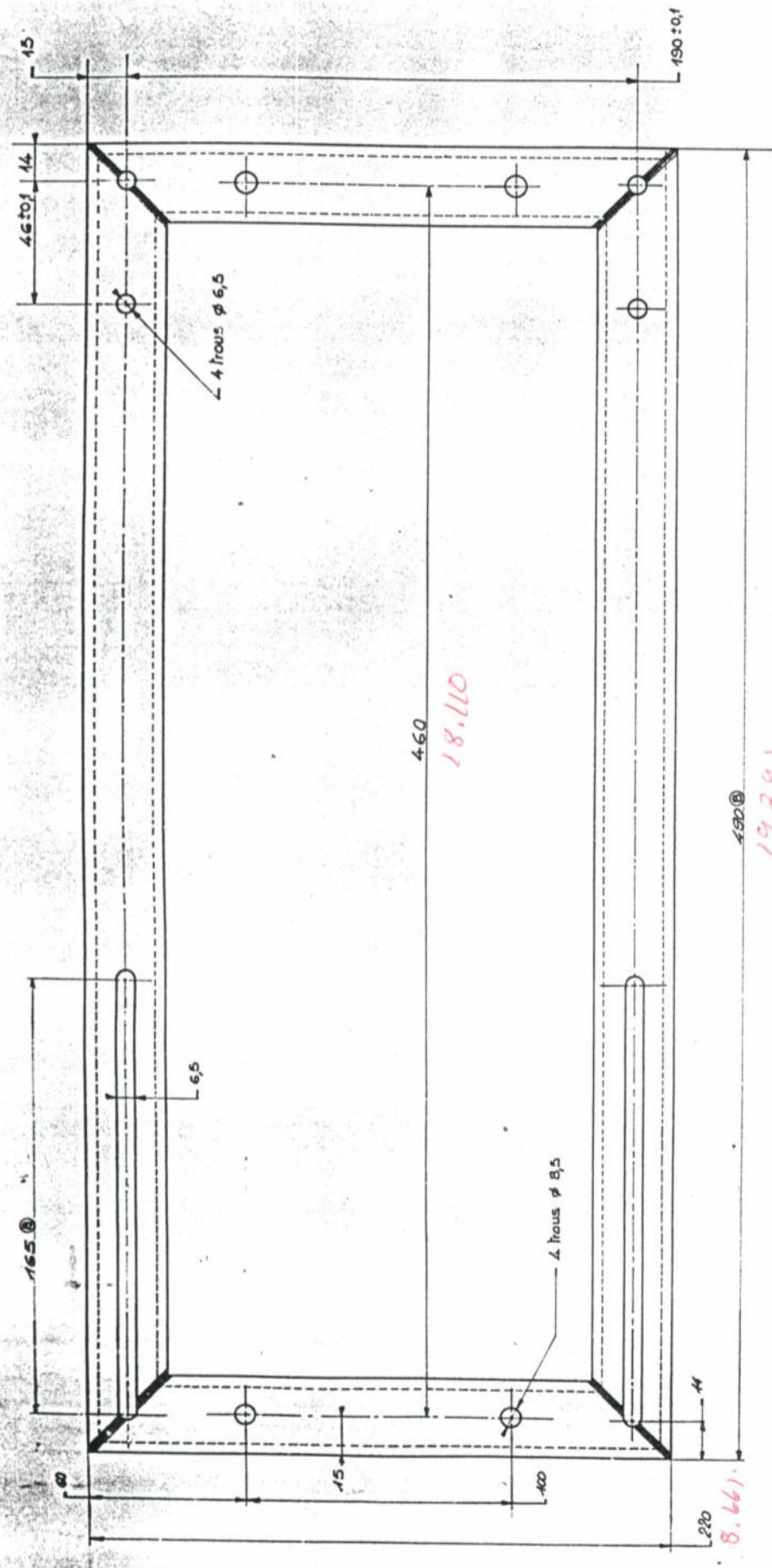
The diagram illustrates a vertical pipe assembly for a rotating assembly. The components are labeled as follows:

- 16:** A flange at the bottom.
- 15:** A valve or fitting.
- 14:** A flange.
- 13:** A valve or fitting.
- 12:** A flange.
- 11:** A valve or fitting.
- 10:** A flange.
- 9:** A valve or fitting.
- 8:** A flange.
- 7:** A valve or fitting.
- 6:** A flange.
- 5:** A valve or fitting.
- 4:** A flange.
- 3:** A valve or fitting.
- 2:** A flange.
- 1:** A valve or fitting.

**MONTAGE DE L'ENSEMBLE TOURNANT
SANS COMPRESSEUR CENTRIFUGE**

GRANDEURS

ANCHER LA FACE APRES SOUVAAGE



DATE	NOM	INSCRIPTION
25.11.82	SACRE	ABOUE COCOS - 4500-14

GRANDEURS

ANCHER LA FACE APRES SOUVAAGE

A FAIRE EN 2000

Cochon' Rossia'

CHASSIS	FER LI 30x15x4	USINAGE	ECHELLE
		1/1	

TOLENCES	UNIFORME	1/4P	CHAMBRE LES VERTS 0,2 à 0,3
GARNISSES	AVANT ET ARRIÈRE	MANOIRS LES 4P	MANOIRS LES 4P
	AUTRES ANGLES	0,1-0,3	MANOIRS + MANOIRS DE POUR
	Autres	0,2	MANOIRS + MANOIRS DE POUR
MACHINE	DESIGNATION PIÈCE		PIÈCE
ABRÉV. 4A.15.142.182	MOBILE CENTRALE	0.292.25.504.0	
	MOBILE	0.292.25.502.0	
	TURBINE		

SUPPORT POUR	
ENSEMBLE TOURNANT	
MONTE	
DESSINE PAR	VERNE FAB
FAROELLA	TURBOMECA 64-BORDES - FRANCE
	N° 881.2-018-000 B 2

NOTA : R.130 et R.125 pour les 2 trous ø 5,5 à usiner
pièces piétées et fixées sur plaque Rep. 008

DATE	NOM	MODIFICATIONS

